

910/930 Series



910/930 Series ... the new zigzag series - from silk to leather

Features:

- High flexibility for many different operations on light to medium materials
- High seam quality thanks to low thread tension values
- Quiet low-vibration operation even at top speed -
- Very good feed properties with a very low sewing foot pressure result in optimum, smooth seams
- New fresh oil hook lubrication with precision adjustment no soiled materials
- Minimum material displacement due to the optimum needle bar cinematics (straight needle entry).
- Simple, intuitive operation The machines are equipped with the new control panels S1 und S2.
- 918-U, 938-U and 939-U: Machines with mechanical switchover from single to 3-stitch zigzag.

PFAFF 938 with SRP (= speed responsive presser foot pressure)

- Highly efficient feed system (SRP) during sewing, even at high speeds there is no displacement of the workpiece.
- Very low thread tension required for a constant, superior seam = no tension puckering
- Almost no displacement of workpieces (no feed puckering)
- Optimum, high-powered feed system and good stitch formation when sewing over folds, bulky areas and multi-layered seams.

	918	918U*	937	938	938U*	939U*
Drop feed	•	•	•	•	•	
Variable top feed			•			
Differential bottomfeed						•
Large Hook	•	•				
SRP device					0	
Underedge trimmer (-771/04)				0		
Thread trimmer (-900/24)	0	0	0	0	0	0
Foot lift (-910/04)	0	0	0	0	0	0
Automatic backtacking system (-911/35)	0	0	0	o	0	o

Machines with P40-ED or P50-ED motors: With positioning switch for quick and simple change from single zigzag to 3-stitch zigzag

PFAFF 918

High-speed zigzag seamers with drop feed and large hook

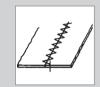
Subclasses:

-6/01: For plain seaming operations

-49/01: Zigzag operations in the leather- and shoe industry

-716/06-82/15: The edge is folded, the elastic fed and the pieces joined with 3-step zigzag in one operation.

- Foot guide
- Folder on retractable bracket
- Motor driven tape feeder
- Programmable, reproducible gathering amounts
- Continuously controlled tape tension
- Sensor-controlled tape tension







PFAFF 937

High-speed zigzag seamers with drop feed and variable top feed

Subclasses:

- -6/61: For plain seaming operations With push-type vibrating presser
- -32/23: Sew undercollar to neck opening
 - Variable top feed for shift-free joining of parts
 - Accurate application of fullness at the undercollar in the shoulder area



PFAFF 938

High-speed zigzag seamers with drop feed

Subclasses:

- 6/01: For plain seaming operations
- R-34/01* For sewing light materials
- -358/01-918/18 Tacking down jacket breast pockets
- -771/04-6/27 Attaching straight and curved lace, simultaniously under-cutting the fabric edge at the same time with a separately driven under-trimmer





PFAFF 939

High-speed zigzag seamers with differential bottom feed

Subclasses:

- -6/01: For plain seaming operations
- -32/23: Sew undercollar (overlapped) to topcollar



Class	Model	Stitch length code	Subclasses	Stitch width in mm	Maximum stitch length in mm	Trimming margin in mm	Max. sewing speed in s.p.m.*	Max. stitch in s.p.m.* by U-Versions	Max. stitch in s.p.m.* by SRP -Versions	Needlesystem
00			-6/01; -49/01	10.0	4.5		5000	4500	-	438
91	В	N2.5	-716/06-82/15	8.0	2.5		5000	4500	-	438
~	В		-6/61	6.0	4.5		5000	-	-	438
6		N24	-32/23	6.0	٠		5000	-	-	438
938	А	N2.5	R-34/01**	4.5	2.5		6000			438
		INZ.5	-771/01(04)-6/27	3.0	2.5	1.5	5500	4500	4500	438KK
	В	N2.5	-6/01	6.0	2.5		5500	4500	4500	438
	В		-358/01-918/18	2.0	4.5		2400	1400	1700	134EL
939	В		-6/01	6.0	4.5		-	4500		438
		N24	-32/23	6.0	٠		-	4500		438
*	Depending on material and operations N24: On PFAFF 939 Round eccentric for stitch widths of up to 4.5 mm and speeds up to 6,000 s.p.m. = 2.5 mm stroke of rear feed dog/on PFAFF 938: stroke									

N2.5: Max. stitch length 2.5 mm

On PFAFF 937

- = 2,5 mm stroke of feed dog
- = 4,5 mm stroke of top feed

Extras:

-900/24 thread trimmer solenoid-controlled.

-910/04 automatic foot lift electro-pneumatically controlled.

-911/35 backtacking system

mechanically or automatically (electro-pneumatically operated).

-918/14 quick-adjust top feed stroke (on 937)

-918/18 switch control

for switching from zigzag to straight stitch during reverse sewing (electro-pneumatically operated). Only available for 938-358/01-900/24-910/04-911/35.

-925/03 air filter/regulator

for pneumatically controlled units.

PFAFF fine sewing

Specifications:

Stitch type: 301 (lockstitch) 304 (zigzag lockstitch)

on 918, 938, 939 308 (3-stitch lockstitch seam)

Models: A and B

Effective balance wheel dia.: 65 mm

Connection voltage: 380 V, 50/60 Hz.

Power input: 0.55 kW

Working air pressure: 6 bar

Clear workspace: 260 x 130 mm

Bedplate dimensions: 476 x 177 mm

Net weight of sewing head: approx. 50 kg

Gross weight (sewing head in cardboard box with accessories): approx. 60 kg.

Box dimensions (sewing head): 82 x 30 x 72 cm

<u>Hotlines:</u>

Technical service : ++49-175/2243-101 Application consultance : ++49-175/2243-102 Spare-parts hotline : ++49-175/2243-103



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